



DEPARTMENT OF PUBLIC WORKS


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Director

Gordon Paprocki  
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Fleet Services Division

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**TO:** Gene Baietto, Purchasing  
**FROM:** Gordy Paprocki, Fleet Services   
**DATE:** April 2, 2009  
**SUBJECT:** Sole source purchase of hydraulic press brake .

Within the Public Works Dept. Fleet Services Div. 2009 Capital Equipment budget are funds to purchase a used Hydraulic Press Brake to replace our old mechanical press brake. We use the press brake for a wide array of fabricating jobs and projects for Fleet and several of the other divisions and departments as well. Our current press brake is 1940's vintage and is in need of some significant repairs. The other concern with it is safety related. Without going into a long winded explanation, just by the sheer nature of the way this machine operates, our Safety and Insurance people are concerned. So for the 2009 budgeted we included \$20,000.00 to replace this machine.

I have again been searching the used machinery market place for close to a year now in hopes of finding just the right unit to fit our needs and budget. With the economy in the shape it is in, good used equipment is in more demand, although I did run across a few machines that looked like they may have worked but unfortunately for one reason or another; cost, distance, condition, capacity, none of them worked out. For example I have included a couple of quotations from a local used machinery dealer Wisconsin Metal Working for your review and you will see in comparison price alone puts them out of reach for our application. However I did run across one about a month ago in Illinois just outside of Chicago at Kempler Ind. which fits the bill very well; unfortunately at the time we were unable to go there to inspect it. We have since then done so and it is a very nice machine, well maintained, with minimal use, it appears that it came from a small job shop; not high production. We ran it and looked it over from top to bottom and it is in very good condition and fits our needs and application to a tee, and best of all it is priced within our budget \$18,500.00 compared to a new machine of this type and size we would be looking at upwards of a \$100,000.00. This machine is also close enough to home that transportation costs will be reasonable. We also will have to hire a crane service to unload it but even with those costs included we will still be within budget.

So with that said I highly recommend that it would be in the Departments and divisions best interests to move forward with the purchase the this used D & K 150-ton Hydraulic Press Brake as quoted by Kempler Ind. for \$18,500.00. If you should have any other questions or concerns please do not hesitate to contact me directly. Thank you for cooperation in this matter.

cc: M. Pertmer, B. Weller

Attach.

Wisconsin

Metalworking

Machinery, Inc.

2207 S. West Avenue

Waukesha, WI 53189

Telephone: (262) 548-6080

Fax: (262) 548-6094

Email: [salcs@wismet.com](mailto:salcs@wismet.com)

Website: [www.wismet.com](http://www.wismet.com)

We are pleased to offer the following, subject to prior sale and condition at left, for immediate acceptance.

**CONDITIONS OF SALE**

**TERMS:** Cash or check with order, unless otherwise stated.

**WARRANTY:** The goods described herein are preowned used goods and are offered "as is", "where is" unless otherwise noted herein. SELLER MAKES NO WARRANTIES OF ANY KIND WHATSOEVER, EXPRESSED OR IMPLIED, OR MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. All specifications and description of said goods are approximate only. It is the Buyers responsibility to inspect the goods and ascertain if the specifications, description and condition of the goods conform to Buyer's requirements.

**MACHINE USE AND SAFETY:** Buyer acknowledges that the goods described herein are preowned used GOODS WHICH WERE NEITHER DESIGNED NOR MANUFACTURED BY THE seller, nor has the Seller knowledge of, or control over the prior use or misuse of said goods, nor does the Seller have knowledge or control over the future application of these goods by the Buyer. It is the Buyer's (user's) responsibility to provide proper safety devices, equipment and instructions for any particular use and to take all necessary steps to conform to all federal, state or local government safety standards including OSHA.

**INDEMNIFICATION:** Buyer agrees to indemnify, hold harmless and defend Seller of and from any and all claims, liabilities and damages from any accidents or other incidents involving the goods described herein

175 TON LVD CNC HYDRAULIC PRESS BRAKE

AGE: 1988

MODEL: 175-BH-16E-MNC

S/N: 14599

BENDING LENGTH: 196"

DISTANCE BETWEEN HOUSINGS: 167"

OPEN HEIGHT: 15.7"

STROKE: 7.8"

GAP: 13.7"

APPROACH SPEED (IN PER MIN): 236

WORKING SPEED (IN/MIN): 25

RETURN SPEED (IN PER MIN): 189

O.A.D:

APPROX WEIGHT: 35,300 LBS

PRICE..FOB, TN.....\$29,500.00

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135 TON X 10' CINCINNATI HYDRAULIC PRESS BRAKE W/ HURCO AB5 CNC BACK GAUGE

MODEL: 135CB8 - MFG: 1985

Capacity: 135 Ton  
Overall Length Bed and Ram: 10'  
Distance Between Housings: 8'6"  
Stroke Length (Adjustable): 8"  
Open Height: 15"  
Closed Height: 7"  
Throat Depth: 7"  
Adjustable Speed Control: 136 IPM - High  
65 IPM - Medium  
16 IPM - Low  
127 IPM - Return  
Flush Floor Design

BENDING CAPACITIES (MILD STEEL):

10' x 3/16" (Over 1-1/2" Vee Die Opening) 7'6" x 1/4" (Over 2" Die Opening)

Approximate Dimensions:  
124" L-R X 42" F-B X 121"H

Approximate Weight:  
18500 Lbs.

PRICE: \$29,500.00